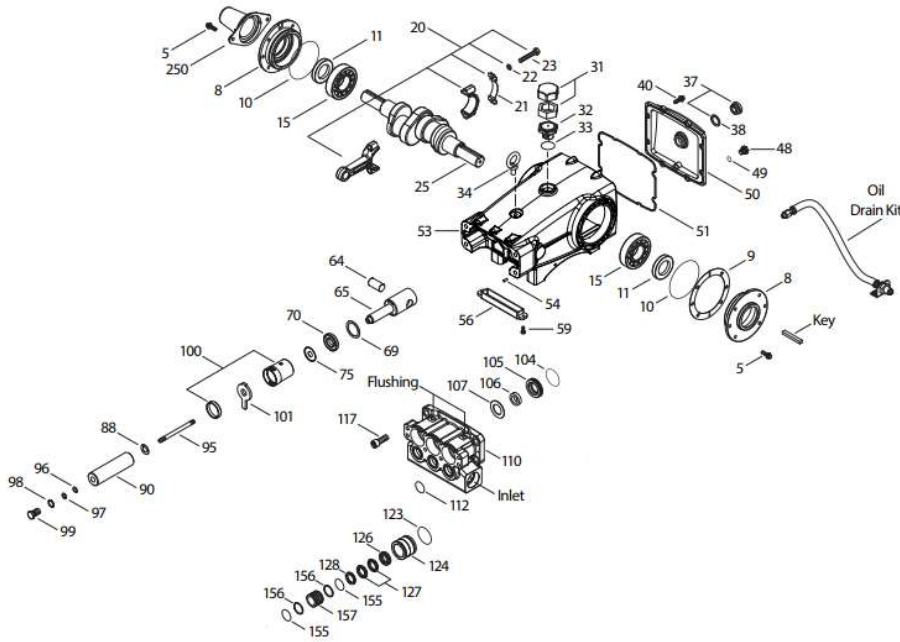


EXPLODED VIEW



US Jetting 4014/4018 Pump Breakdown

Part #	Part Name	Part #	Part Name
2	Key M10x8x70	90	J-002-933 Ceramic Plunger M10x135
5	Screw M10 x 25	95	J-002-928 Retainer Stud M10x135
8	J-002-902 Bearing cover	96	J-002-934 Back Up Ring
9	J-002-903 1/2 Circle Shim	97	J-002-935 Plunger Retainer Ring
10	J-002-904 Oring Seal Case	98	J-002-936 Plunger Retainer Gasket
11	J-002-905 Oil Seal	99	J-002-937 Plunger Retainer M10
15	J-002-908 Roller Bearing	100	J-002-931 Seal Retainer
20	J-002-909 Connecting Box	101	J-002-932 Wick
21	J-002-120-114 Lock Washer	104	J-002-938 Oring Low Pressure Seal
22	J-002-120-115 Washer M10.5x1.5	105	J-002-939 Adapter, Low Pressure Seal
23	J-002-120-116 Screw M10x60F	106	J-002-940 Low Pressure Seal
25	J-002-911 Duel End Crankshaft	107	J-002-941 Washer, Low Pressure Seal
31	J-002-912-02 Oil Cap Protector	110	J-002-120-04 Low Pressure Inlet Manifold
32	J-002-912 Oil Fill Cap	112	J-002-950 Inlet Manifold Oring
33	J-002-913 Oring for Oil Fill Cap	117	J-002-969 Bolt M14x40
34	J-002-914 Eyebolt for Lifting Pump	123	J-002-945 Oring V Packing Cylinder
37	J-002-915 Oil Sight Gauge with Gasket	124	J-002-946 V Packing Cylinder
38	J-002-120-02 Gasket (replacement for #37)	126	J-002-947 Female Adapter
40	J-002-120-09 Sems Screw M8x25	127	J-002-948 Teflon V Packing
48	J-002-917 Drain Plug	128	J-002-949 Male Adapter
49	J-002-918 Oring for Drain Plug	155	J-002-950 Oring V Packing
50	J-002-919 Crankcase Cover	156	J-002-951 Back Up Ring, V Packing Spacer
51	J-002-920 Crankcase Oring	157	J-002-952 Bronze V Packing Spacer
53	J-002-921 Crankcase w/ Guide Pins	253	J-002-974 Shaft End Cover w/ Screws
54	Guide Pin		
56	J-002-923 Oil Pan		
59	J-002-3560-19 Sems Screw M6x16		
64	J-002-922 Crosshead Pin	<i>Not Shown on Diagram</i>	
65	J-002-925 Plunger Rod	J-002-970	Manifold Studs 5.5" 8 Required
69	J-002-926 Oil Seal Washer	J-002-971	Flat Washers 8 Required
70	J-002-927 Plunger Rod Oil Seal	J-002-972	Lock Washers 8 Required
75	J-002-929 Barrier Slinger	J-002-973	Nut 12MM 8 Required
88	J-002-930 Keyhole Washer		